

**WHAT IS CLAIMED IS:**

1. A seaming structure using in baseballs and softballs comprising:

two covers including a first cover and a second cover which close a ball core; each of the covers having two large round portions at two ends  
5 and the middle portion connected to the two round portions are narrowed;  
the two covers enclosing the ball core;

a first seaming wire seaming the two covers; the first seaming wire alternatively passing through the two covers, that is, from the first seaming wire is arranged from one side of the first cover to the other side  
10 of the first cover and then entering to one side of the second cover and then passes through the second cover to the other side of the second cover;  
the process being repeated until the edges of the two covers being seamed;

two upper seaming wires and two lower seaming wires serving to seam  
15 the two covers; each of the upper seaming wires being arranged at an upper edge of one respective cover and being confined by a surface of the cover and the first seaming wire; each of the lower seaming wires being arranged at a lower edge of one respective cover and being confined by a surface of the respective cover and the first seaming wire; the upper  
20 seaming wires and upper seaming wires being made of wire with larger diameters; thereby, the seaming portions of the covers are formed as protrusions.

2. The seaming structure as claimed in claim 1, wherein a diameter of the upper seaming wires is equal to that of the lower seaming wires.

25 3. The seaming structure as claimed in claim 1, wherein a diameter of

the upper seaming wires is larger than that of the lower seaming wires.

4. The seaming structure as claimed in claim 1, wherein a diameter of the upper seaming wires is smaller than that of the lower seaming wires.